




Unit Standard 5413 V6 Inspect knitted fabric after dyeing, printing, or finishing Level 2, 2 Credits, Entry: Open	Trainee: _____ Assessor: _____
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Unit Requirements	To be credited with this unit standard you must be able to: <ul style="list-style-type: none"> ➤ demonstrate knowledge of dyed; ➤ printed or finished knitted fabric inspection; ➤ prepare for inspection; ➤ inspect dyed, printed, or finished knitted fabric; ➤ and carry out batch end procedures.
Special note:	Plant safety practices and procedures comply with Health and Safety Employment (HSE) Act, 1992, and workplace procedures. Workplace productivity and quality requirements will be met.
Notes to Trainee	<p>This assessment document is not a training programme. The training programme for the skills and knowledge required for this unit will be provided by your employer as part of your on-job training, or by programs from training providers. This document is a guide for you, your trainer, and your assessor for the assessment once you have learned and practised the skills involved.</p> <p>The time you will need to spend on training and practice to reach the standard which demonstrates that you are competent in this area will of course depend on other tasks that you may also have which are not part of this unit standard.</p> <div style="text-align: center;">  </div> <p style="text-align: center;">(Trainee can answer verbally or in writing.) (Trainee to write or assessor to record)</p>
Assessment	<p>Assessment for many of the tasks will be to Workplace Procedures and Requirements. You will need to discuss what these are with your trainer and/or assessor during your training period so that you are aware of what is required. Where these Procedures and Requirements are written down, you should collect copies so that you have something to refer to. Your assessor will also refer to these when you are being assessed.</p> <p>In some cases for workplace skills, your Assessor may use someone with specialised knowledge of the process or machine to confirm your skills. This person is called a Verifier.</p> <p>Some assessments require evidence that you demonstrate competence on an ongoing basis. Your assessor may also use a Verifier to confirm that this is the case.</p> <p>You do not need to be assessed for all of the Unit Standard at one time. Assessment can take place as you develop the knowledge and skills. Your assessor will keep a record of progress, and once you have been assessed as competent for all the tasks, you will have completed this unit standard.</p> <p>If any parts of the standard are not met, further evidence of your competence in that task/s will be sought. This is indicated on the Assessment Evidence Guide by the abbreviation FER (Further Evidence Required).</p>

Entry: Open

Assessor must discuss with Trainee prior to assessment	
Before the assessment	<p>If there are any parts of the assessment that you are not clear about, you must ask the assessor before you start the Assessment. You need to agree to the amount and type of evidence to be collected.</p> <p>You must tell the assessor if you have any special needs e.g. hearing or seeing difficulties before doing the assessment tasks. The assessor/verifier will take these special needs into consideration during the assessment.</p>
During the Assessment	<p>The assessment process will consist of questions to assess your knowledge, and observation of you carrying out specific tasks. You would normally answer questions verbally and your assessor will note answers. In some cases you may be able to demonstrate knowledge as a written project. In this case simple diagrams could be used. You should discuss the best way with your assessor.</p> <p>The workplace is often a noisy environment. Your assessor will try and find a quiet place to ask questions so that you are able answer easily. However, in some cases you may feel better able to answer questions at a machine or worksite. You should discuss this with your assessor before the assessment.</p>
After the Assessment	<p>The assessor will tell you if you are 'competent' or 'not yet competent'. Not yet competent means that you have not done the tasks, or part of the tasks to the standard that is needed, and you will have to give the assessor more information. If you need to give the assessor more information then you will be clearly told of what it is that you need to do.</p> <p>You have a right to appeal your assessor's decision if you are not happy with the assessor's decision. Your assessor will explain the appeal process.</p> <p>At the end of the assessment you will be asked to sign the assessment to show that you were happy with how the assessment went. Do not sign this section if you do not agree that the assessment was fair.</p> <p>You and your assessor must each sign and keep a copy of the Candidate Check List and the Assessment Record. These are at the back of this Assessment Document.</p> <p>Results of the assessment will be kept by your assessor, passed to your Employer, and sent to the Apparel and Textile ITO who will register competency on the New Zealand Qualifications Framework</p>
Special Needs Identified (enter any special needs here)	
	<p>Assessment Process above has been discussed and Trainee understands the process.</p> <p>Trainee _____ (sign)</p> <p>Assessor _____ (sign)</p>


Entry: Open

Element 1. Demonstrate knowledge of dyed, printed, or finished knitted fabric inspection

			Competent(C) Further Evidence Required (FER) & Sign/Date
p c 1.1			
p c 1.2	Faults are identified and described in terms of their appearance and cause		
Fault	Describe the appearance of this fault.	What is the cause of the fault?	C /FER & Sign/Date
dye levelness			
holes			
needle lines			
contamination			
spirality			
skew			
pattern alignment			

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
p c 1.2 Faults are identified and described in terms of their appearance and cause (cont.)			
Fault	Describe the appearance of this fault.	What is the cause of the fault?	C /FER & Sign/Date
width variation			
edge quality			
knit structure faults			
yarn irregularity			
Assessor Notes:			

Element 2. Prepare for inspection			
Note to Trainee and Assessor: Some of your performance will be assessed against the Fabric Specification and the Inspection procedure. You should be clear what these are and have, or have ready access to copies. You should ask your Trainer or Assessor if these are not available.			
		Observed 	C /FER & Sign/Date
p c 2.1	Fabric identity is confirmed		
p c 2.2	Fabric and inspection machine are prepared for inspection according to fabric specification and inspection machine procedure		
	fabric alignment		
	threading		
	machine speed		
	lighting		
Assessor Notes:			

Element 3. Inspect dyed, printed, or finished knitted fabric

Note to Trainee and Assessor:


Some of your performance will be assessed against Workplace Practice. You should be clear what these are and have, or have ready access to copies. You should ask your Trainer or Assessor if these are not available. The faults you are expected to handle are those below but also other faults that may be common in your workplace. You should discuss this with your Trainer or Assessor and add to the list if appropriate.

		Observed 	C /FER & Sign/Date
p c 3.1	Faults are identified in the fabric according to workplace practice		
	dye levelness		
	holes		
	needle lines		
	contamination		
	spirality		
	skew		
	pattern alignment		
	width variation		
	edge quality		
	knit structure faults		
	yarn irregularity		
	fabric handle		
	shade		
p c 3.2	Faults are recorded, and action taken according to workplace practice		
p c 3.3	Fabric measurements are taken and recorded according to workplace practice		
p c 3.4	Allowances are calculated according to workplace practice		

Assessor Notes:

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Element 4. Carry out batch end procedures

		Observed 	C /FER & Sign/Date
p c 4.1	Fibre is removed from the machine to prevent contamination of following fabrics		
p c 4.2	Work area is cleaned according to workplace procedure		

Assessor Notes:

Assessment Decisions: Competent / Not Competent (circle one)

Assessor : _____ **Date:** _____

Action Plan for Further Evidence (if required)

Entry: Open

CANDIDATE'S CHECKLIST (candidate to retain).

PRE-ASSESSMENT. (When I meet the assessor:)

		Tick
1	I agree to the unit standards/elements to be used for the assessment.	
2	The purpose and process of the assessment is explained to me.	
3	I agree to the amount and type of evidence to be collected.	
4	I agree to the date, time and location for the assessment.	
5	What happens to the assessment result and the appeals system is explained to me	
6	The assessor agrees to keep my Supervisor/Line Manager informed.	
7	The following resources will be available for the assessment::	

Candidate Signature: _____

Assessor Signature: _____

AFTER ASSESSMENT

1	The assessment was carried out as programmed above.	
2	I was informed of the assessment result.	
3	I was given sufficient feedback after the assessment.	
4	I signed the assessment record.	
5	If assessed competent the assessor signed the assessment record for forwarding to the ITO with my fee/s.	
*	If assessed not yet competent the elements to be reassessed were recorded in the Assessor's Register.	

Candidate Signature: _____

Assessor Signature: _____

Assessor to fill in details below when candidates is assessed competent:

Candidate's name:

Competent in unit standard number: 5413 V6

Assessors signature : _____ Date: _____

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ASSESSMENT RECORD SHEET

Trainee Details (Trainee to complete)

Name _____ Date of birth: _____

Home address: _____

Employer: _____

Signed: _____ Date: _____

Assessor Details (Assessor to fill out)

As an ATITO workplace assessor I verify that I have assessed the person above as competent in the unit standard(s) listed below.

Signed: _____ Date: ____/____/____

WA Number:

Full Name: _____

It is recommended that Workplace Assessors contact the ATITO before embarking on assessment to ensure that they have the latest information.

Unit Id	Unit Standard Title	Level	Credit	Signed (Assessor)
5413 V6	Inspect knitted fabric after dyeing, printing, or finishing	2	2	

TOTAL CREDITS

Payment for credit fees enclosed (\$1.55 per credit):

YES NO – ATITO will invoice employer - please attach company order number if necessary.

Assessor: Ensure this form is completed in full. Make 2 extra copies. Give one to the trainee, keep one for your files, and send the original to: **Apparel & Textile ITO, PO Box 13-210, Christchurch**