



<p>Unit Standard 5311 V5</p> <p>Develop and install labour production planning systems for the clothing industry</p> <p>Level 5, 9 Credits, Entry: Open</p>	<p>Trainee:</p> <p>_____</p> <p>Assessor:</p> <p>_____</p>
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Unit Requirements	<p>To be credited with this unit standard you must be able to;</p> <ul style="list-style-type: none"> ➤ produce approximate capacity plans; ➤ back schedule a range of products; ➤ monitor critical labour and machine capacities; ➤ and plan production around critical capacities; ➤ and set up and plan for the effects of absenteeism and performance variations.
Special note:	<p>This specialist unit is for departmental managers, supervisors and company owners. <i>Workplace procedures</i> refer to the verbal or documented procedures for performing work activities and include health and safety, operational, environmental, and quality management requirements. They may refer to manuals, manufacturer's specifications, codes of practice, or policy statements</p> <p>Performance of the elements must comply with the Health and Safety in Employment Act 1992..</p>
Notes to Trainee	<p>This assessment document is not a training programme. The training programme for the skills and knowledge required for this unit will be provided by your employer as part of your on-job training, or by programs from training providers. This document is a guide for you, your trainer, and your assessor for the assessment once you have learned and practised the skills involved.</p> <p>The time you will need to spend on training and practice to reach the standard which demonstrates that you are competent in this area will of course depend on other tasks that you may also have which are not part of this unit standard.</p> <div style="display: flex; align-items: center; margin-top: 10px;"> <div style="display: flex; justify-content: space-between; width: 100%;"> (Trainee can answer verbally or in writing.) (Trainee to write or assessor to record) </div> </div>

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Assessment	<p>Assessment for many of the tasks will be to workroom standards and workplace procedures. You will need to discuss what these standards are with your trainer and/or assessor during your training period so that you are aware of what is required. Where these standards and work instructions are written down, you should collect copies so that you have something to refer to. Your assessor will also refer to these when you are being assessed.</p> <p>In some cases for workplace skills, your Assessor may use someone with specialised knowledge of the process or machine to confirm your skills. This person is called a Verifier.</p> <p>Some assessments require evidence that you demonstrate competence on an ongoing basis. Your assessor may also use a Verifier to confirm that this is the case.</p> <p>You do not need to be assessed for all of the Unit Standard at one time. Assessment can take place as you develop the knowledge and skills. Your assessor will keep a record of progress, and once you have been assessed as competent for all the tasks, you will have completed this unit standard.</p> <p>If any parts of the standard are not met, further evidence of your competence in that task/s will be sought. This is indicated on the Assessment Evidence Guide by the abbreviation FER (Further Evidence Required)</p>
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Assessor must discuss with Trainee prior to assessment	
Before the assessment	<p>If there are any parts of the assessment that you are not clear about, you must ask the assessor before you start the Assessment. You need to agree to the amount and type of evidence to be collected.</p> <p>You must tell the assessor if you have any special needs e.g. hearing or seeing difficulties before doing the assessment tasks. The assessor/verifier will take these special needs into consideration during the assessment.</p>
During the Assessment	<p>The assessment process will consist of questions to assess your knowledge, and observation of you carrying out specific tasks. You would normally answer questions verbally and your assessor will note answers. In some cases you may be able to demonstrate knowledge as a written project. In this case simple diagrams could be used. You should discuss the best way with your assessor.</p> <p>The workplace is often a noisy environment. Your assessor will try and find a quiet place to ask questions so that you are able answer easily. However, in some cases you may feel better able to answer questions at a machine or worksite. You should discuss this with your assessor before the assessment.</p>
After the Assessment	<p>The assessor will tell you if you are 'competent' or 'not yet competent'. Not yet competent means that you have not done the tasks, or part of the tasks to the standard that is needed, and you will have to give the assessor more information. If you need to give the assessor more information then you will be clearly told of what it is that you need to do.</p> <p>You have a right to appeal your assessor's decision if you are not happy with the assessor's decision. Your assessor will explain the appeal process.</p> <p>At the end of the assessment you will be asked to sign the assessment to show that you were happy with how the assessment went. Do not sign this section if you do not agree that the assessment was fair.</p> <p>You and your assessor must each sign and keep a copy of the Candidate Check List and the Assessment Record. These are at the back of this Assessment Document.</p> <p>Results of the assessment will be kept by your assessor, passed to your Employer, and sent to the Apparel and Textile ITO who will register competency on the New Zealand Qualifications Framework</p>
Special Needs Identified (enter any special needs here)	
	<p>Assessment Process above has been discussed and Trainee understands the process.</p> <p>Trainee _____ (sign)</p> <p>Assessor _____ (sign)</p>

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Element 1. Produce approximate capacity plans**Note to Trainee and Assessor:**

You need to demonstrate competence on a range of company products.

		Observed 	C /FER & Sign/Date
p c 1.1	Approximate capacity plans are set up for a minimum of six months according to sales forecasts or other given data		
p c 1.2	Capacity plans are drawn for two months according to confirmed orders or given data		
p c 1.3	Capacity plans relate to known or given plant capacities and do not exceed them		

Assessor Notes:**Elements 2. Back schedule a range of products**

		Observed 	C /FER & Sign/Date
p c 2.1	A departmental manufacturing sequence is applied to each product according to workplace procedure		
p c 2.2	Throughput time is calculated for each stage including purchasing and delivery times		
p c 2.3	Back scheduled dates are calculated, taking into account public holidays and weekends where relevant		
p c 2.4	Latest start date is stated for each product		

Assessor Notes:


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Element 3. Monitor critical labour and machine capacities

Note to Trainee and Assessor:

Some of your performance will be assessed against Workplace Procedures. You should be clear what these are and have, or have ready access to copies. You should ask your Trainer or Assessor if these Procedures are not available.

		Observed 	C /FER & Sign/Date
p c 3.1	Potential bottle-necks are identified, calculated, and results documented according to workplace procedures		
	machinery		
	machinery attachments		
	labour		
p c 3.2	Normal production outputs for critical operations are identified, calculated, and results documented according to workplace procedures		
	machinery		
	labour		
p c 3.3	Maximum critical capacities for a plant with regard to overtime, and flexible work practice are identified and calculated, and results are documented according to workplace procedures		
p c 3.4	A plan for updating and monitoring critical capacities is produced and documented according to company practice, and includes calculations based on absenteeism		
p c 3.5	The effects of machine attachments, folder, jigs, or guides on production times are calculated in terms of impact on labour		

Assessor Notes:



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Element 4. Plan production around critical capacities

Note to Trainee and Assessor:

Some of your performance will be assessed against Workplace Procedures. You should be clear what these are and have, or have ready access to copies. You should ask your Trainer or Assessor if these Procedures are not available.

		Observed 	C /FER & Sign/Date
p c 4.1	From a given range of orders, a production plan is produced according to workplace procedures		
p c 4.2	Rescheduled orders are identified, and information is communicated to both internal and external personnel according to workplace procedures		
		Observed 	C /FER & Sign/Date
4.3	Maximum capacities on any critical operation are not scheduled over 100%		
4.4	Total capacity for a week is not over 100% of maximum for the plant or department		
4.5	Production plan is implemented and monitored with adjustments made where necessary		

Assessor Notes:


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Element 5. Set up and plan for the effects of absenteeism and performance variations

Note to Trainee and Assessor:

Some of your performance will be assessed against Workplace Procedures. You should be clear what these are and have, or have ready access to copies. You should ask your Trainer or Assessor if these Procedures are not available.

		Observed 	C /FER & Sign/Date
p c 5.1	A system of recording and monitoring weekly absenteeism and performance is designed for a plant or department		
p c 5.2	Absenteeism percentages are identified and calculated against a standard rate for a plant or team over a given period according to workplace procedures		
p c 5.3	Performance variations are identified and calculated against standard rate		
	operator outputs		
	factory outputs		

Assessor Notes:

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Assessment Decisions: Competent / Not competent (circle one)

Assessor : _____ **Date:** _____

Action Plan for Further Evidence (if required)

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CANDIDATE’S CHECKLIST (candidate to retain).

PRE-ASSESSMENT. (When I meet the assessor:)

		Tick
1	I agree to the unit standards/elements to be used for the assessment.	
2	The purpose and process of the assessment is explained to me.	
3	I agree to the amount and type of evidence to be collected.	
4	I agree to the date, time and location for the assessment.	
5	What happens to the assessment result and the appeals system is explained to me	
6	The assessor agrees to keep my Supervisor/Line Manager informed.	
7	The following resources will be available for the assessment::	

Candidate Signature: _____

Assessor Signature: _____

AFTER ASSESSMENT

1	The assessment was carried out as programmed above.	
2	I was informed of the assessment result.	
3	I was given sufficient feedback after the assessment.	
4	I signed the assessment record.	
5	If assessed competent the assessor signed the assessment record for forwarding to the ITO with my fee/s.	
*	If assessed not yet competent the elements to be reassessed were recorded in the Assessor’s Register.	

Candidate Signature: _____

Assessor Signature: _____

Assessor to fill in details below when candidates is assessed competent:

Candidate’s name:

Competent in unit standard number: 5311 V5

Assessors signature : _____ Date: _____

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ASSESSMENT RECORD SHEET

Trainee Details (Trainee to complete)

Name _____ Date of birth: _____

Home address: _____

Employer: _____

Signed: _____ Date: _____

Assessor Details (Assessor to fill out)

As an ATITO workplace assessor I verify that I have assessed the person above as competent in the unit standard(s) listed below.

Signed: _____ Date: ____/____/____

Full Name: _____

WA Number:

It is recommended that Workplace Assessors contact the ATITO before embarking on assessment to ensure that they have the latest information.

Unit Id	Unit Standard Title	Level	Credit	Signed (Assessor)
5311 V5	Develop and install labour production planning systems for the clothing industry	5	9	
TOTAL CREDITS				

Payment for credit fees enclosed (\$1.55 per credit):

- YES NO – ATITO will invoice employer - please attach company order number if necessary.

Assessor: Ensure this form is completed in full. Make 2 extra copies. Give one to the trainee, keep one for your files, and send the original to: **Apparel & Textile ITO, PO Box 13-210, Christchurch**